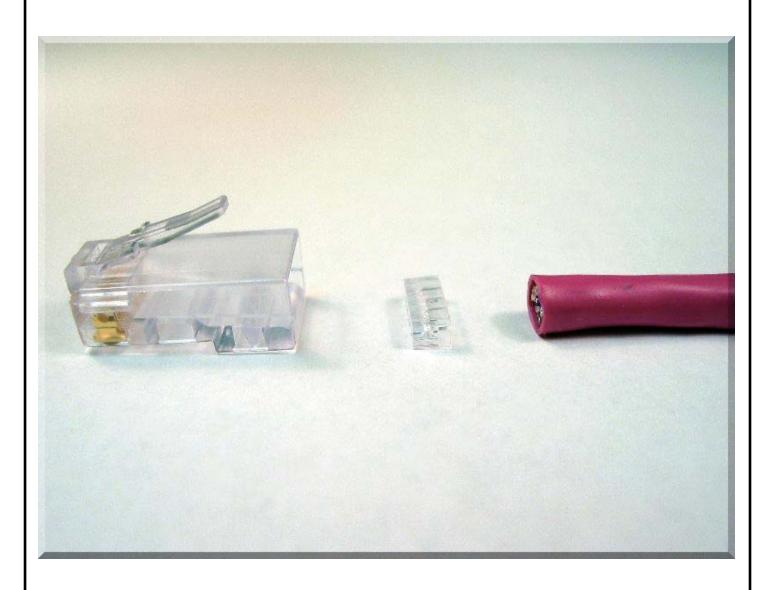


11118 Susquehanna Trail South Glen Rock, PA 17327

CAT 5 UNSHIELDED PLUG ASSEMBLY



Page 1 of 3

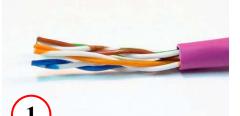
"The data and information provided by Stewart Connector Systems, Inc. ("SCS"), contained herein relating to product performance or design models ("the content"), is believed accurate but is neither warranted to be error-free nor fit for a particular use. Although representative of product manufactured or intended by SCS, the content may not reflect performance actually achieved by such product in a specific application. Recipient assumes sole responsibility for determining whether any product is fit for a specific use. In obtaining this content, recipient agrees to limit use of such data and information to its express purpose, and agrees not to disclose content to any third party without prior written consent from SCS." FORM REV [A] 09/21/99



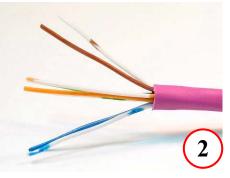
11118 Susquehanna Trail South Glen Rock, PA 17327

CAT 5 UNSHIELDED PLUG ASSEMBLY INSTRUCTIONS

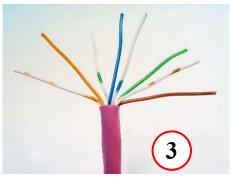
Assembly steps 1 – 11:



Remove approximately 1 inch of Cable Jacket



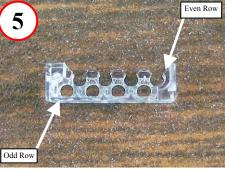
Spread out wire pairs



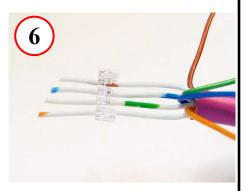
Align pairs (TIA 586-B shown)



Trim wires 1, 3, 5, & 7 at an angle



A264 Management Bar –Odd and Even rows



Slide trimmed conductors into Management Bar



Page 2 of 3

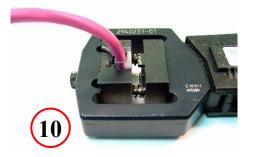
"The data and information provided by Stewart Connector Systems, Inc. ("SCS"), contained herein relating to product performance or design models ("the content"), is believed accurate but is neither warranted to be error-free nor fit for a particular use. Although representative of product manufactured or intended by SCS, the content may not reflect performance actually achieved by such product in a specific application. Recipient assumes sole responsibility for determining whether any product is fit for a specific use. In obtaining this content, recipient agrees to limit use of such data and information to its express purpose, and agrees not to disclose content to any third party without prior written consent from SCS." FORM REV [A] 09/21/99

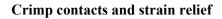


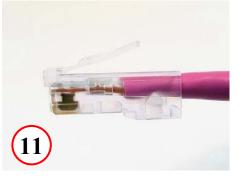
11118 Susquehanna Trail South Glen Rock, PA 17327

CAT 5 UNSHIELDED PLUG ASSEMBLY INSTRUCTIONS

Assembly steps 1 – 11 (Cont.):

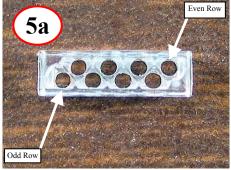






Plug assembly is complete

Alternate Steps For 370808M2-MB Management Bar:



Odd and Even Rows



Trim wires 2, 4, 6, & 8 even with bottom of Management Bar and insert

Page 3 of 3

"The data and information provided by Stewart Connector Systems, Inc. ("SCS"), contained herein relating to product performance or design models ("the content"), is believed accurate but is neither warranted to be error-free nor fit for a particular use. Although representative of product manufactured or intended by SCS, the content may not reflect performance actually achieved by such product in a specific application. Recipient assumes sole responsibility for determining whether any product is fit for a specific use. In obtaining this content, recipient agrees to limit use of such data and information to its express purpose, and agrees not to disclose content to any third party without prior written consent from SCS." FORM REV [A] 09/21/99